

Claims

- [c1] What is claimed is:
- 1.A method of fabricating a monitor comprising:
fabricating a display unit having a back edge section, forming an adhesive section on the back edge section of the display unit;
adhering a first surface of at least one aluminum frame to the adhesive section of the display unit; and
fixing a second surface of the aluminum frame to a back cover.
 - [c2] 2.The method of claim 1 wherein the display unit comprises a first optical element, a second optical element, and a glass screen having a back side having a center section.
 - [c3] 3.The method of claim 2 wherein the glass screen has a larger surface area than the second optical element, the second optical element being integrated onto the center section of the glass screen leaving a perimeter of the back side of the glass screen uncovered for fixing the adhesive section to, the perimeter of the back side of the glass screen covering a front edge of the back cover.
 - [c4] 4.The method of claim 1 wherein the adhesive section is a double-sided adhesive tape.
 - [c5] 5.The method of claim 1 wherein the second end of the aluminum frame is combined with a second frame, the second frame being fixed to the back cover.
 - [c6] 6.A monitor comprising:
a display unit having an adhesive section formed on a perimeter of a back side;
at least one aluminum frame having a first end and a second end, the first end being adhered to the adhesive section, the second being a large section; and
a back cover having a back side forming a plurality of combining pillars, each combining pillar for being fixed to the large section of the aluminum frame.
 - [c7] 7.The monitor of claim 6 wherein the display unit further comprises a first optical element, a second optical element, and a glass screen.
 - [c8] 8.The monitor of claim 7 wherein the glass screen has a larger area than the

